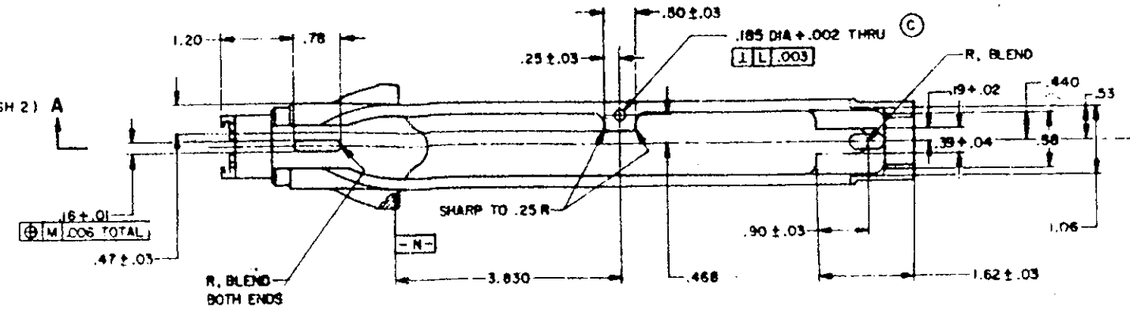
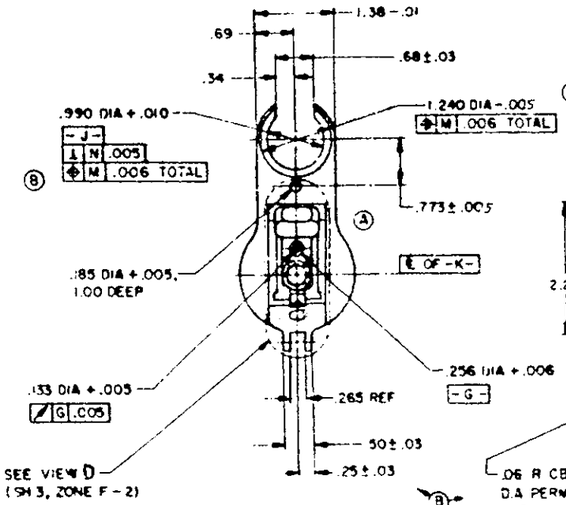
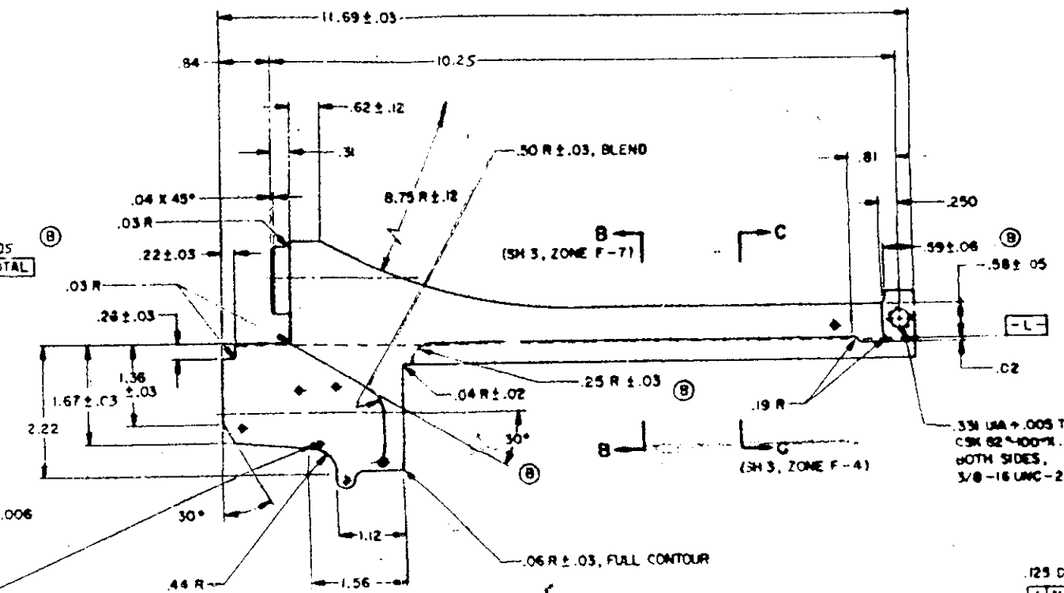
NOTES:

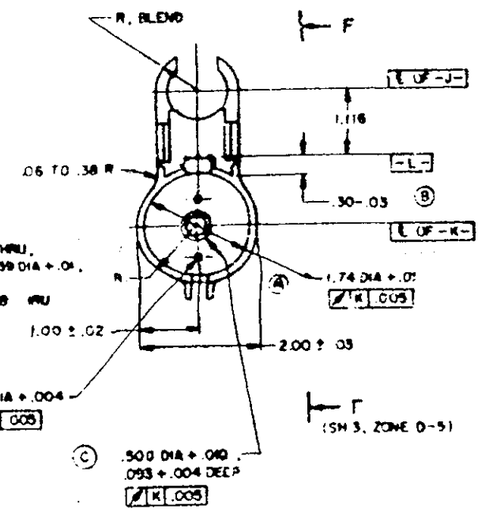
1. FINISH 25 UNLESS OTHERWISE SPECIFIED.
2. ALL EDGES SHALL BE BROKEN .005 + .010 UNLESS OTHERWISE SPECIFIED.
3. INSIDE CORNER RADII .015 – .010 UNLESS OTHERWISE SPECIFIED.
4. MATERIAL:
   A. FOR WROUGHT MATERIAL:
      AL ALY, 2024, TEMPER T4, SPEC QQ-A-225/6. (A)
   B. FOR FORGING MATERIAL:
      AL ALY, 6151, TEMPER T6, SPEC QQ-A-367.
5. FINAL PROTECTIVE FINISH:
   ANODIC FILM, TYPE III, CLASS 2, MIL-A-8625. SEAL IN 1 1/4 % AQUEOUS SOLUTION OF NICKEL ACETATE AT 180°F FOR 10 MINUTES. COLOR BLACK NO. 37038 TO DARK GRAY NO. 36081 OF FED-STD-595. (B)

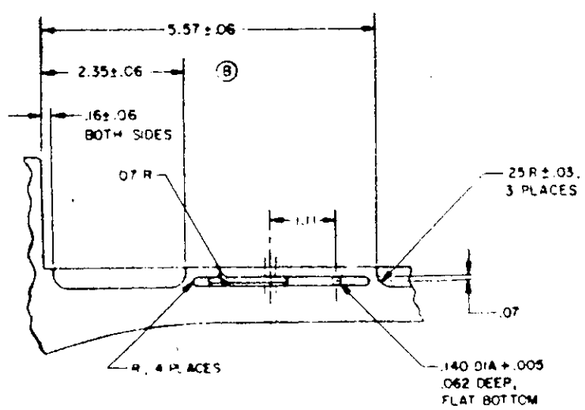
REVISIONS				
LTR	DESCRIPTION	DATE	APPROVED
A	(11-88 SEE SH 1 FOR PREV REVS)	09 JAN 78	
B	(11-93 SEE SH 1 FOR PREV REVS)	4 MAY 79	
C	(11-97 SEE SH 1 FOR PREV REVS)	18 SEP 79	



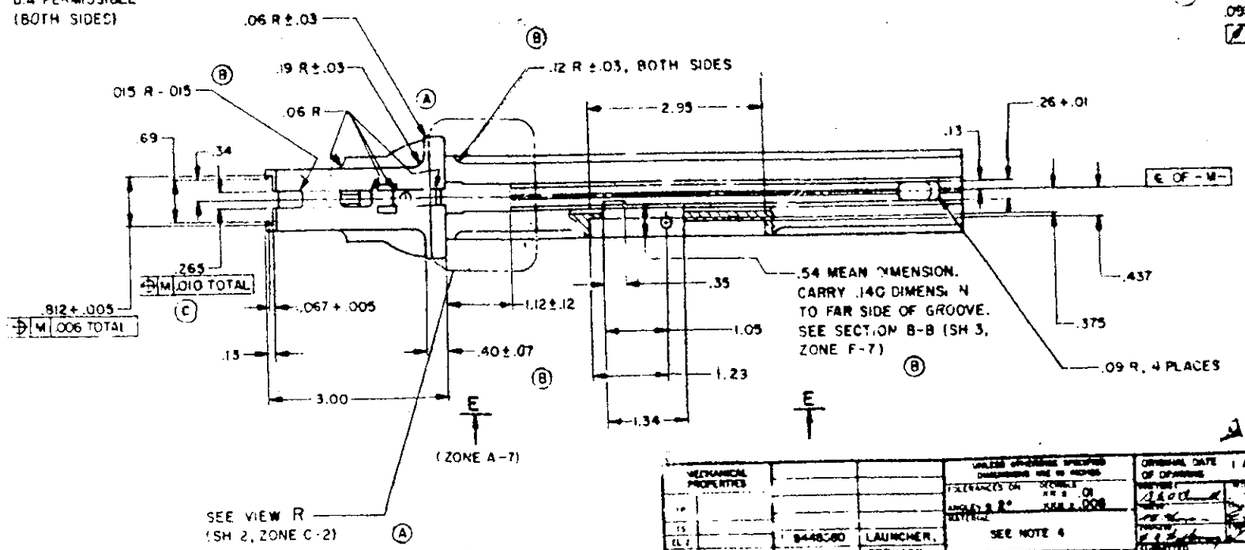








VIEW E – E (SH 1, ZONE B-4)



MECHANICAL PROPERTIES		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	ORIGINAL DATE OF DRAWING 1 AUG 89	PART NO 8448338	
		TOLERANCES ON FRACTIONS ± 1/64 DECIMALS .01 ANGLES ± 2° .005 ± .005		DEPT OF THE ARMY ROCK ISLAND ARSENAL ROCK ISLAND, IL. 61201	
		MATERIAL SEE NOTE 4		RECEIVER	
		HEAT TREATMENT —			
		FINISH REFERENCE FACES SEE NOTE 5			
		NEXT ASSY USED ON APPLICATION		DWG SIZE F	CODE IDENT NO 19204
	8448380 LAUNCHER, GRENADE, 40 MM: M 203			SCALE 1/1	WEIGHT — SHEET 1 OF 3

8448338